

8S Audit Checklist

Score all eight S pillars per area

Score each of the eight S pillars per area, note the finding and assign an action, so safety, security and sustainability get the same follow-up as sorting and cleaning.



Also available digitally

This checklist can also be completed on a **phone, tablet or PC** in flowdit. Add photos, notes and actions to each item, and generate the report automatically.

Scan to open · flowdit.com

Area / cell		Date	
Auditor		Shift	

The 8 S pillars	OK	Issue	N/A	Notes
Sort: only needed items present, red-tag anything unneeded				
Set in Order: fixed, labeled place for every item; shadow boards used				
Shine: area and equipment clean; cleaning reveals defects				
Standardize: written standard visible and current				
Sustain: audits run on schedule; leadership follows up				
Safety: guards, walkways, PPE, emergency stops in place				
Security: access control, terminals locked, data handled correctly				
Sustainability: waste, energy and material use controlled				

Findings and actions

One row per finding.

#	Pillar (S)	Finding	Owner	Due	Status
1					
2					
3					
4					
5					
6					
7					
8					
9					
10					

Score all eight every round. If safety, security or sustainability are never scored, you are running 6S, not 8S.